COMBINED DECLARATION AND POWER OF ATTORNEY

As a below nar	As a below named inventor, I/We hereby declare that					
⊠or ⊡na	n is of the following t iginal tional stage of PCT visional	type: design continuation	supplemental continuation-in	-part		
My residence, original, first and sole in are listed below) of the s		ame is listed belo	w) or an original, fir	st and joint inventor	(if plural names	
	THERMOPL	ASTIC MULTI	LAYER STRUCT	URES		
onI hereby state the claims, as amended left acknowledge accordance with Title 37	as Apand claimed in PCT I and was amend that I have reviewed a by any amendment return the duty to disclose 7, Code of Federal Return for patent or inventor country other than the patent or inventor's United States of American	nternational Applided under PCT Ar and understand the ferred to above. e information white gulations, §1.56(anefits under Title or's certificate or a United States of certificate or any rica filed by me or	cation No	(if any). eve identified specification of the code, §119(a)-(d) or any PCT international wand have also identification(s) designation(s)	cation, including is application in r 365(b) of any al application(s) tified below any ating at least one	
COUNTRY	APPLICATIO	N DA	ATE OF FILING (day, month, year)	PRIORIT	Y CLAIMED	
				YES	NO	
				YES	NO	
I hereby claim provisional application(s					ig United States	
	THE E		PLICATIONS CL R 35 USC 119(e)		-	
APPLICATION NO.			DATE OF FILING (day, month, year)			
60/452,747			March 7, 2003			
	visional application	numbers are liste		arch 11, 2003 al priority data she	et PTO/SB/02B	

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) or 365(c) of any PCT international application(s) designating the United States of America listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

		IONS OR PCT INT THE U.S. FOR BEN			ONS
U.S.	APPLICATION	S		Status (check	one)
U.S. APPLICATION	s U.S.	FILING DATE	PATENTED	PENDING	ABANDONED
1.					
2.					
3.					
PCT APPLICATION	ONS DESIGNAT	ING THE U.S.		Status (check	one)
PCT APPLICATION No.	PCT FILING DATE	U.S. SERIAL NOS. ASSIGNED (if any)	PATENTED	PENDING	ABANDONED
4.					
5.					
6.					

	DETAILS OF FOREIGN APPLICATIONS FROM WHICH PRIORITY CLAIMED UNDER 35 USC 119 FOR ABOVE LISTED U.S./PCT APPLICATIONS				
	ABOVE APPLN. NO.	COUNTRY	APPLICATION NO.	DATE OF FILING (day,month,yr)	DATE OF ISSUE (day,month,yr)
1.					
2.					
3.					
4.					
5.					
6.					

I hereby appoint Joseph H. Paquin, Jr. (Reg. No. 31,647), Margaret M. Duncan (Reg. No. 30,879), John G. Bisbikis (Reg. No. 37,095), Matthew E. Leno (Reg. No. 41,149), Stephen T. Scherrer (Reg. No. 45,080), Patrick D. Richards (Reg. No. 48,905) and Gilberto Hernandez (Reg. No. 46,483) members of the bar of the State of Illinois, and Joy Ann G. Serauskas (Reg. No. 27,952) of the firm McDermott, Will & Emery using the address 227 West Monroe Street, Chicago, Illinois 60606-5096 (Telephone 312/372-2000), my attorneys and/or agent, with full power of substitution and revocation, to prosecute this application, and to transact all business in the Patent and Trademark Office connected therewith. It is requested that all correspondence be directed to:

Stephen T. Scherrer McDERMOTT, WILL & EMERY 227 West Monroe Street Chicago, Illinois 60606-5096 I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole of fir	st inventor: Duane H. Buelow
Inventor's Signature:	(mark) into
Date:	12/5/03
Residence:	5268 I Ah Maytah Rd Oshkosh, Wisconsin 54901 US
Post Office Address:	Same as above
Citizenship:	US
Full name of second in	ventor: Robert L Blemberg
Inventor's Signature:	told 1
Date:	12/7/03/
Residence:	617 Wildrose Lane Appleton, Wisconsin 54915 US
Post Office Address:	Same as above
Citizenship:	US
Full name of third inv	ventor: Michael J. Douglas
Inventor's Signature:	HILLEN AND
Date:	12/8/03
Residence:	N229 County Road W Fremont, Wisconsin 54940 US
Post Office Address:	Same as above
Citizenship:	US

Full name of fourth in	ventor: Chad D. Mueller			
Inventor's Signature:	Chy d) Must			
Date:	12/5/03			
Residence:	413 East Peckham Neenah, Wisconsin 54956 US			
Post Office Address:	Same as above			
Citizenship:	US			
Full name of fifth inventor: Roberto Castellani				
Inventor's Signature:				
Date:				
Residence:				
Post Office Address:	Same as above			
Citizenship:	Argentine			

COMBINED DECLARATION AND POWER OF ATTORNEY

	As a below i	named inventor, i/we no	ereby declare tr	at			
	\boxtimes	tion is of the following original national stage of PCT	type:	supplemental			
		divisional	continuation	n Continuation-in-p	art		
	, first and sole	e inventor (if only one r	name is listed b	are as stated below nex elow) or an original, first for which a patent is soug	and joint invent	or (if plur	al names
		THERMOPI	LASTIC MUL	TILAYER STRUCTUI	RES		
the clair	was describe on I hereby state ms, as amende I acknowled nce with Title I hereby cla	as A ad and claimed in PCT in and was amen the that I have reviewed and by any amendment residue the duty to disclose 37, Code of Federal Resim foreign priority be	International Applied under PCT and understand ferred to above information vegulations, §1.5 nefits under Ti	which is material to the 6(a). tle 35, United States Co	filed (if any). e identified spec examination of ode, §119(a)-(d)	ification, in this application or 365(b	ncluding cation in
designa foreign country	ting at least or application(s) other than the	ne country other than the for patent or inventor's	e United States s certificate or a rica filed by me	or under 365(a) of any of America listed below any PCT International apperson the same subject materials.	and have also id plication(s) desig	entified be mating at	elow any least one
C	OUNTRY	APPLICATIO	ON	DATE OF FILING PRIOF (day,month,year)		RITY CLAIMED	
					YE	s	NO
					YE	s	NO
provisio	I hereby cla onal applicatio	n(s):		nited States Code, § 119		ving Unite	ed States
				APPLICATIONS CLA DER 35 USC 119(e)	IMING		
APPLICATION NO.					LING (day, mon	h,year)	
60/452,747			March 7, 2003				
		60/453,641		Mar	ch 11, 2003		
	Additional pattached here		numbers are 1	isted on a supplemental	priority data s	heet PTO	/SB/02B

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) or 365(c) of any PCT international application(s) designating the United States of America listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

		TIONS OR PCT INTI THE U.S. FOR BEN			ONS
U.S.	APPLICATIONS	5		Status (check	one)
U.S. APPLICATIONS	S U.S.	. FILING DATE	PATENTED PENDING ABANDO		ABANDONED
1.					
2.		-			
3.					
PCT APPLICATION	ONS DESIGNAT	ING THE U.S.		Status (check	one)
PCT APPLICATION No.	PCT FILING DATE	U.S. SERIAL NOS. ASSIGNED (if any)	PATENTED	PENDING	ABANDONED
4.					
5.					
6.					

	DETAILS OF FOREIGN APPLICATIONS FROM WHICH PRIORITY CLAIMED UNDER 35 USC 119 FOR ABOVE LISTED U.S./PCT APPLICATIONS				
	ABOVE APPLN. No.	Country	APPLICATION NO.	DATE OF FILING (day, month, yr)	DATE OF ISSUE (day, month, yr)
1.				· · ·	
2.					
3.					
4.					
5.					
6.					

I hereby appoint Joseph H. Paquin, Jr. (Reg. No. 31,647), Margaret M. Duncan (Reg. No. 30,879), John G. Bisbikis (Reg. No. 37,095), Matthew E. Leno (Reg. No. 41,149), Stephen T. Scherrer (Reg. No. 45,080), Patrick D. Richards (Reg. No. 48,905) and Gilberto Hernandez (Reg. No. 46,483) members of the bar of the State of Illinois, and Joy Ann G. Serauskas (Reg. No. 27,952) of the firm McDermott, Will & Emery using the address 227 West Monroe Street, Chicago, Illinois 60606-5096 (Telephone 312/372-2000), my attorneys and/or agent, with full power of substitution and revocation, to prosecute this application, and to transact all business in the Patent and Trademark Office connected therewith. It is requested that all correspondence be directed to:

Stephen T. Scherrer McDERMOTT, WILL & EMERY 227 West Monroe Street Chicago, Illinois 60606-5096 I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole of fir	st inventor: Duane H. Buelow
Inventor's Signature:	
Date:	
Residence:	5268 I Ah Maytah Rd Oshkosh, Wisconsin 54901 US
Post Office Address:	Same as above
Citizenship:	US
Full name of second in Inventor's Signature:	ventor: Robert J. Blemberg
Date:	
Residence:	617 Wildrose Lane Appleton, Wisconsin 54915 US
Post Office Address:	Same as above
Citizenship:	US
Full name of third inve	entor: Michael J. Douglas
Inventor's Signature:	
Date:	
Residence:	N229 County Road W Fremont, Wisconsin 54940 US
Post Office Address:	Same as above
Citizenship:	US

ruii name or tourth inv	entor: Chad D. Mueller
Inventor's Signature:	
Date:	
Residence:	413 East Peckham Neenah, Wisconsin 54956 US
Post Office Address:	Same as above
Citizenship:	US
Full name of fifth inver	itor: Roberto P. Casiellani
Inventor's Signature:	vertalla.
Date:	12/10/05, Plaza 1623.
Residence:	(1430)Buenos Aires Argentine
Post Office Address:	Same as above
Citizenship:	Argentine